BUILDING COSTS MADE SIMPLE : BUILD-UP RATE METHOD



S. A. MUZAFAR

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BUILDING COST MADE SIMPLE: BUILD-UP RATE METHOD

S. A. MUZAFAR

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PREFACE

The build-up rate method is widely used in various industries for accurate project costing and estimation. It provides a systematic way to compile detailed costs, enabling more precise budgeting and financial planning. This eBook aims to demystify the build-up rate method, offering theoretical insights and practical guidance to professionals and students alike.

The purpose of this eBook is to serve ลร а comprehensive guide to understanding and applying the build-up rate method. Whether you are a project manager, cost estimator, engineer, or student. mastering this method will enhance your ability to develop robust cost estimates and manage projects more effectively. By the end of this eBook, you will have a solid grasp of how to use the build-up rate method to achieve greater accuracy and control over project costs.

This eBook will be a valuable resource for you and it will contribute to your professional growth and success. Your feedback is welcome and will help in improving future editions.

Thank you for choosing this eBook. Happy reading and successful project estimating!

S. A. MUZAFAR

CONTENT

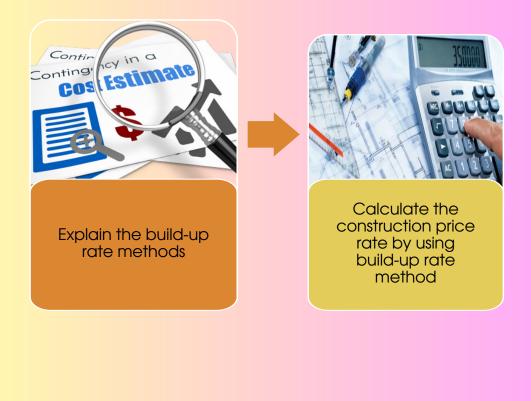
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"IF YOU THINK EDUCATION IS EXPENSIVE, TRY ESTIMATING THE COST OF IGNORANCE"

HOWARD GARDNER

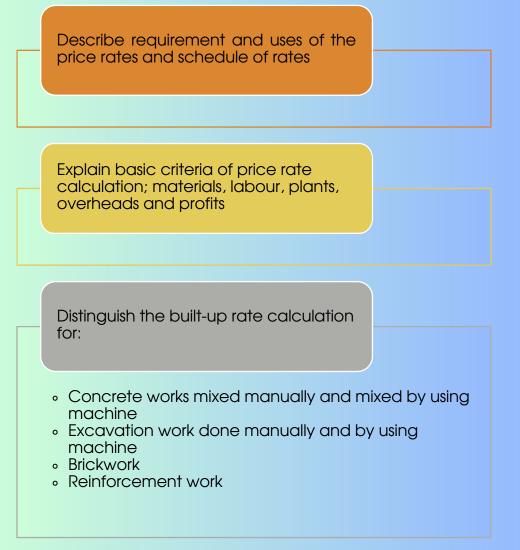


GENERAL LEARNING OUTCOME





SPECIFIC LEARNING OUTCOME





INTRODUCTION

Price rate or build-up rate is the price of a unit of work or material

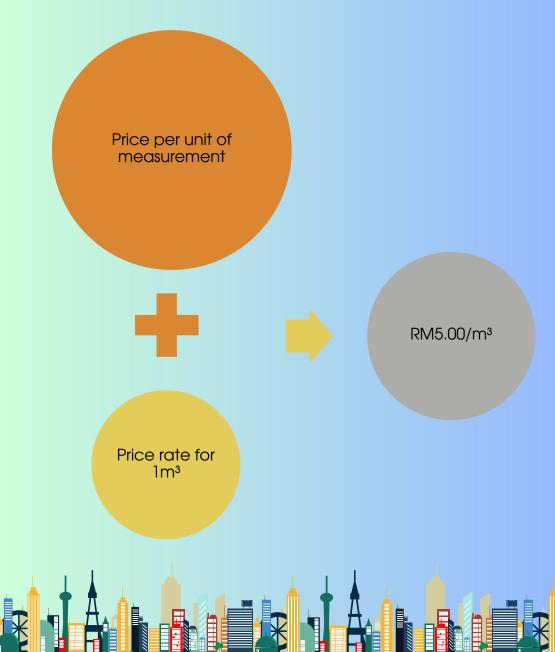
The price rate needs to consider all the costs involved such as materials, plant, and equipment as well as labour

These direct costs will be added together with overhead and profit to get a complete price rate

The cost of materials, labor, and plant or equipment should be combined to form a unit price rate but depending on the type of work

Source: Noor Khazanah et. al. (2022), 125

WHAT IS BUILD-UP RATE?

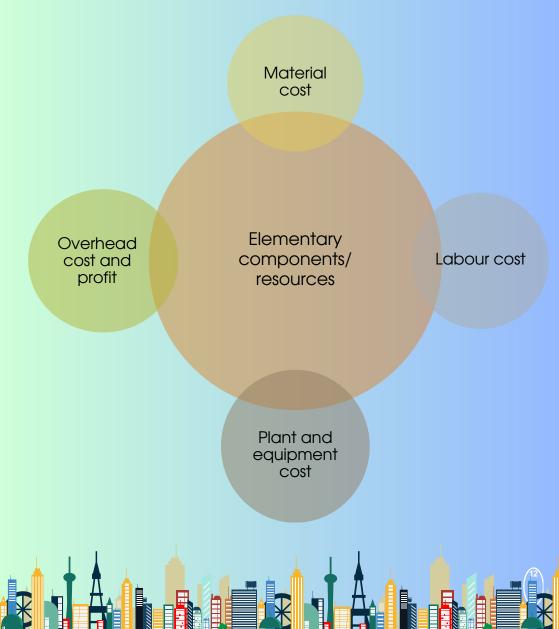


WHY BUILD-UP RATE?

Specific work description is not available in the schedule of rates

Build-up rate is needed by identifying the elementary resources as components of the analysed rate

ELEMENTARY COMPONENTS



WHAT TYPE OF BUILD-UP WORK?



Excavation work



Concreting work



Brickwork



Reinforcement work



PURPOSE OF BUILD-UP RATE METHOD



Financial
Allocation of employer financial



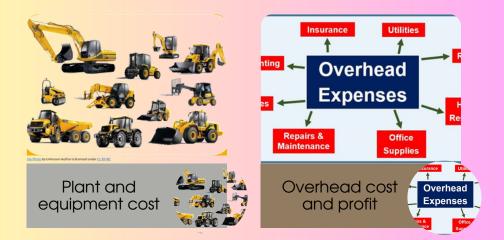
Design
Suitability of design based financial limit allocation



Reference
Information as reference for future project estimation

TYPE OF COST





Source: Noor Khazanah et. al. (2022), 128

MATERIAL COST



Brick, glass, metal, cement, sand



Transportation cost

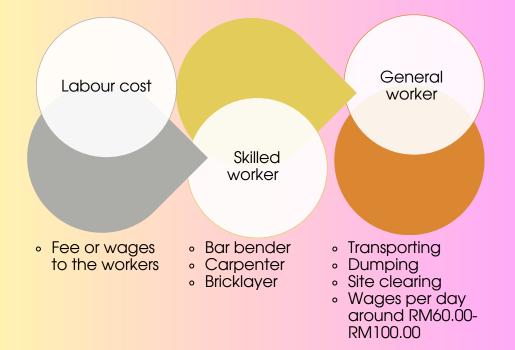




Wastage cost

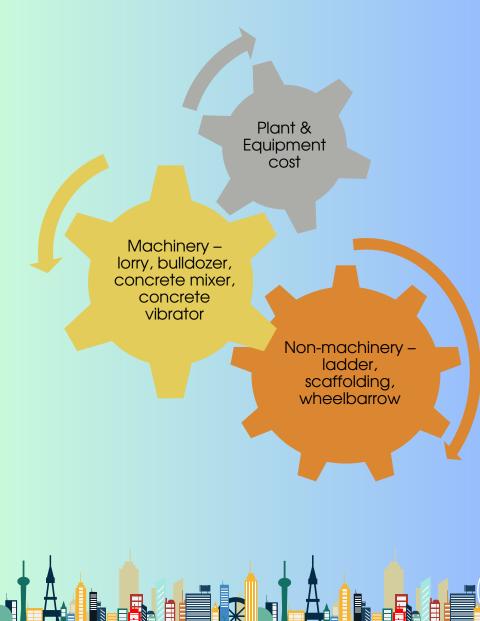


LABOUR COST



Source: Noor Khazanah et. al. (2022), 126

PLANT AND EQUIPMENT COST



OVERHEAD COST AND PROFIT





CHAPTER 1 Excavation work



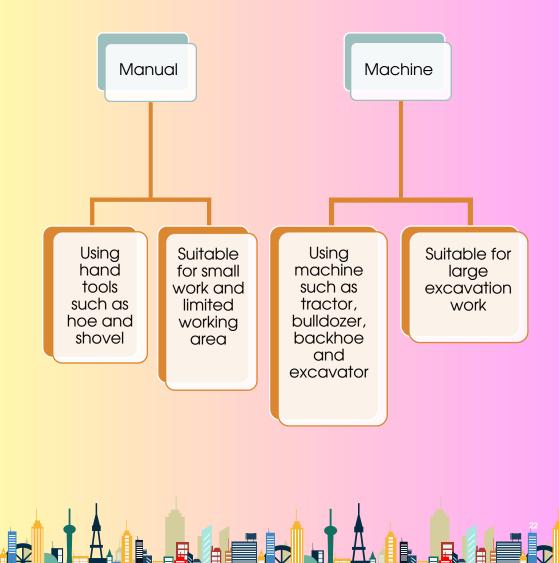
INTRODUCTION

Excavation work is work that is usually carried out at the beginning of construction This excavation work includes site preparation, excavation and disposal of the excavated soil and backfilling of the soil into the excavated space if necessary

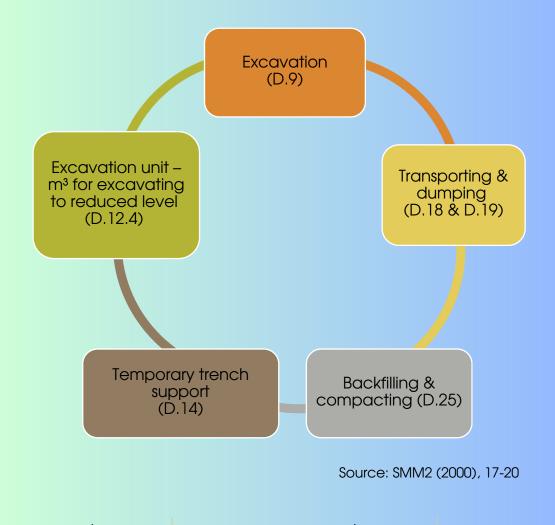
The cost of this work depends a lot on the scope and amount of work, the condition of the land and how the work is carried out

Source: Ahamad Abdullah (2006), 113

BUILT-UP COST FOR EXCAVATION WORK



STANDARD METHOD OF MEASUREMENT



INCREASING VOLUME

TYPES	INCREASE (%)
Sand	10
Clay	20
Natural soil	25
Gravel	50

Source: Ahamad Abdullah (2005) page 123

LABOUR CONSTANT

NO	DESCRIPTION	UNIT	LABOUR CONSTANT
1	Excavation	M3	1.20 hour
2	Excavation trench not exceeding 1.50m deep	M3	1.74 hour
3	Excavation trench exceeding 1.50m but not exceeding 3.00m deep	M3	2.61 hour
4	Dumping away from site not exceeding 100m away	M3	1.20 hour
5	Loading on the lorry	M3	1.00 hour

Labour constant is duration needed by the labour to execute the works.



EXCAVATION BY HAND CALCULATION

Calculate 1m³ manual excavation of trench not exceeding 1.50 m deep and dumping to an average distance 100m away from site.

Excavating trench/ditch not exceeding 1.5m deep	1.74 hour/m ³
Dumping of soil 100m away from site	1.20 hour/m³
Increased volume of soil after excavation	25%
Overhead cost and profit	5%
Labour cost for excavating and dumping per day (8 hours)	RM55.00



SOLUTION

1.	Labour cost		
	Excavating trench not exceeding 1.50m deep		1.74hour/m³
	Dumping of soil 100m awa	ay from site	1.20hour/m ³
	Increased volume of soil after excavation	25/100 x 1.20hour/m³	0.30hour/m³
	Total labour constant		3.24hour/m ³
	Labour rate for excavate, remove and disposal of 1m ³		
	<u>3.24hour x RM55.00</u> 8		RM22.28
2.	Overhead cost and profit (10%)	10/100 x RM22.28	RM2.23
Total excavation trench cost for every 1m ³			RM24.51

X

TUTORIAL 1 Excavation by hand

Calculate 1m³ manual excavation of trench not exceeding 1.50 m deep and dumping to an average distance 100m away from site.

Excavating trench/ditch not exceeding 1.5m deep	1.74 hour/m ³
Dumping of soil 100m away from site	1.20 hour/m³
Increased volume of soil after excavation	25%
Overhead cost and profit	10%
Labour cost for excavating and dumping per day (8 hours)	RM40.00



TUTORIAL 1 ANSWER



EXCAVATION BY MACHINE CALCULATION

Calculate 1m³ excavation work starting from ground level exceeding 1.50 m deep and not exceeding 3.00m deep.

Rental rate	RM80.00/hour	
Machine operator	2 persons	
Labour	2 persons	
Machine operator cost	RM6.00/hour	
Labour cost	RM3.00/hour	
Diesel consumed	5.00liter/hour	
Lubricant oil consumed	2.50liter/hour	
Cost of diesel	RM3.15/litre	
Cost of lubricant oil	RM25.00/litre	
Production capability	25.25m³/hour	
Overhead cost and profit	10%	
Product capability is capability of mixer to mix the concrete within 1 hour		



SOLUTION

1.	Machinery cost		
	Rental rate per hour		RM80.00
2.	Labour cost		
	Machine operator	2 persons x RM6.00	RM12.00
	Labour	2 persons x RM3.00	RM6.00
	Total labour cost		RM18.00
3.	Oil cost		
	Diesel	5litre x RM 3.15	RM15.75
	Lubricant oil	2.5litre x RM25.00	RM62.50
Total oil cost			RM78.25



SOLUTION (CONT'D)

	Total material + labour + oil		
	RM80.00+RM18.00+RM78.25		RM176.25
4.	Production capability		
	Production capability	25.25m³/hour	
	Machinery cost	25.25m³ soil	
		25.25m³/hour	RM176.25
		Im ³ = RM176.25/25.2 5	
	Excavation cost for 1m ³		RM6.98
5.	Overhead cost and profit	10/100 x RM6.98	RM0.70
Price rate for 1 m ³		RM7.68	



TUTORIAL 2 Excavation by Machine

Calculate 1m³ excavation work starting from ground level exceeding 1.50 m deep and not exceeding 3.00m deep.

Rental rate	RM80.00/hour	
Machine operator	1 person	
Labour	2 persons	
Machine operator cost	RM6.00/hour	
Labour cost	RM3.00/hour	
Diesel consumed	5.00liter/hour	
Lubricant oil consumed	2.50liter/hour	
Cost of diesel	RM3.50/litre	
Cost of lubricant oil	RM30.00/litre	
Production capability	19.22m³/hour	
Overhead cost and profit	15%	
Product capability is capability of mixer to mix the		

concrete within 1 hour



TUTORIAL 2 ANSWER Scan me

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CHAPTER 2 Concrete Work

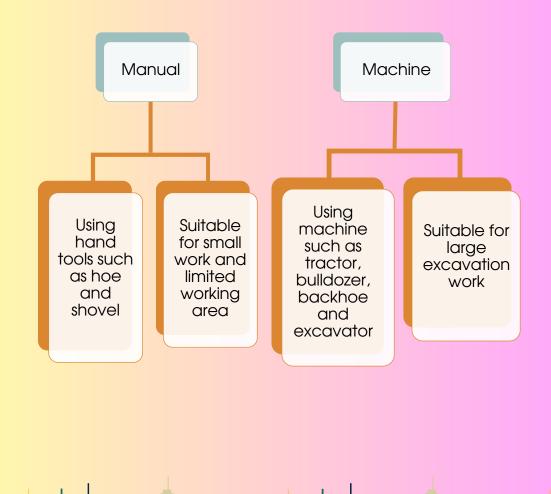


INTRODUCTION

Concrete work is one of the main construction works of a building The way this work is handled depends a lot on the quantity and conditions of the work The contractor can prepare concrete by mixing it by hand or using a concrete mixer or with ready-mixed concrete

Source: Ahamad Abdullah (2006) page 151

BUILT-UP COST FOR CONCRETE WORK



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CALCULATION

Material price 1.Cement 2.Sand 3.Aggregate

Volume of concrete will reduce when mix with water

Shrinkage is volume change

Most concrete will waste during mixing, removing and pouring

50% increment due to shrinkage

TUTORIAL 1 Concrete work by hand

Calculate build up cost of mixing concrete manually: concrete (1:2:4-20mm aggregates) for ground beam; transport and cast into formwork.

1m³ cement	28.7 bags
Price of cement bag	RM15.00
Price of 1m ³ sand	RM25.00
Price of 1 m³ aggregate	RM35.00
Increase in volume due to shrinkage, wastage and compaction of concrete	50%
Overhead cost and profit	15%
Labour cost for 1 worker per day (8 hours)	RM80.00
Labour constant for mixing, transporting, casting and compacting concrete into formwork per day (8 hours)	8.75hour/m³



CONCRETE WORK BY HAND CALCULATION

Calculate build up cost of mixing concrete manually: concrete (1:2:4-20mm aggregates) for ground beam; transport and cast into formwork.

1m³ cement	28.7 bags
Price of cement bag	RM20.00
Price of 1m ³ sand	RM25.00
Price of 1 m ³ aggregate	RM35.00
Increase in volume due to shrinkage, wastage and compaction of concrete	50%
Overhead cost and profit	5%
Labour cost for 1 worker per day (8 hours)	RM75.00
Labour constant for mixing, transporting, casting and compacting concrete into formwork per day (8 hours)	7.75hour/m³



SOLUTION

1.	Material cost			
	1m ³ of cement x 28.7 bags x RM20.00		RM574.00	
	2m³ of sand x RM25	5.00		RM50.00
	4m³ of aggregate x RM35.00		RM140.00	
	7m ³ concrete material		RM764.00	
	50% increment due to shrinkage, wastage and compaction			
	50/100 x RM764.00		RM382.00	
	Total cost of materials for 7m ³ of concrete			
	RM764.00 + RM382.00		RM1,146.00	
	1 m³ of concrete	<u>RM1</u>	<u>,146.00</u> 7	RM163.71



SOLUTION (CONT'D)

2.	Labour cost		
	Labour constant for mixing, transporting, casting and compacting 1m ³ of concrete	7.75hour/ m³	
	<u>7.75 X RM75.00</u> 8		RM72.66
3.	Total material cost + labour cost	RM163.71 + RM72.66	RM236.37
4.	. Overhead cost and profit (5%)		
	5/100 x RM236.37		RM11.82
5.	Manual cost rate for 1m ³ concrete	RM236.37 + RM11.82	RM248.19

TUTORIAL 3 Concrete work by hand

Calculate build up cost of mixing concrete manually: concrete (1:2:4-20mm aggregates) for ground beam; transport and cast into formwork.

1m ³ cement	28.7 bags
Price of cement bag	RM15.00
Price of 1m ³ sand	RM25.00
Price of 1 m ³ aggregate	RM35.00
Increase in volume due to shrinkage, wastage and compaction of concrete	50%
Overhead cost and profit	15%
Labour cost for 1 worker per day (8 hours)	RM80.00
Labour constant for mixing, transporting, casting and compacting concrete into formwork per day (8 hours)	8.75hour/ m ³





CONCRETE WORK BY MACHINE CALCULATION

Calculate built-up rate cost of mixing concrete using concrete mixer using (1:2:4-20mm aggregates).

Material cost refer example before	RM163.71
Concrete mixer price	RM8,000.00
Production capability of concrete mixer	5.50m³/hour
Rate of transport machinery to the construction site for 5 years	5% of the original price
Bank interest cost per year	8%
Cost of repairing machines for 5 years	10%
No. of days using the machine for a year	200
Diesel consumed per hour	3.00litre/hour
Lubricant oil consumed per day	0.75litre/day
Operator	1 person
Assistants	4 persons



CONCRETE WORK BY MACHINE CALCULATION (CONT'D)

Overhead cost and profit	10%
Working period	8hours/day
Duration of cleaning and maintenance machines	2hours/day
Cost of diesel	RM3.15/litre
Cost of lubricant oil	RM5.00/litre
Labour cost per hour	RM5.00/hour



SOLUTION

1.	Material cost		RM163.71
2.	Capital cost		
	Price of concrete	mixer	RM8,000.00
	Interest of capital	8/100 x 5 years x RM8,000.00	RM3,200.00
	Repairing cost	10/100 x RM8,000.00	RM800.00
	Transport cost	5% x RM8,000.00	RM400.00
	Total capital cost for 5 years		
	RM400.00		RM12,400.00
	Total capital cost per year	<u>RM12,400.00</u> 5	RM2,480.00
	Total capital cost per day	<u>RM2,480.00</u> 200	RM12.40

SOLUTION (CONT'D)

3.	Operating cost		
	Labour cost		
	Labour operator	1 person x 10 hours x RM5.00	RM50.00
	Labour assistants	4 persons x 8 hours x RM5.00	RM160.00
4.	Fuel cost		
	Diesel	3.00 x RM3.15 x 8	RM75.60
	Lubricant oil	0.75 x RM5.00	RM3.75
5.	Daily operating cost	RM50.00 + RM160.00 + RM75.60 + RM3.75	RM289.35
6.	Daily machine cost	RM12.40 + RM289.35	RM301.75

SOLUTION (CONT'D)

7.	Production cost		
	Production capability	5.50m³/hour	
	Daily production capability	8 hours	
		5.50 x 8 hours	44.00m³/day
	Mixing cost for44.00 m³/day concrete	RM301.75	
	Mixing cost for 1m ³ concrete	<u>RM301.75</u> 44.00	RM6.86
	Total mixing cost for 1m³ concrete	RM163.71 + RM6.86	RM170.57
8.	Overhead cost and profit	10/100 x RM170.57	RM17.06
9.	Cost for 1m ³ concrete	RM170.57 + RM17.06	RM187.63



TUTORIAL 4 Concrete Work by Machine

Calculate built-up rate cost of mixing concrete using concrete mixer using (1:2:4-20mm aggregates).

Material cost refer example before	RM132.96
Concrete mixer price	RM6,000.00
Production capability of concrete mixer	4.25m³/hour
Rate of transport machinery to the construction site for 5 years	5% of the original price
Bank interest cost per year	8%
Cost of repairing machines for 5 years	10%
No. of days using the machine for a year	250
Diesel consumed per hour	2.50litre/hour
Lubricant oil consumed per day	0.25litre/day
Operator	1 person
Assistants	4 persons



TUTORIAL 4

CONCRETING WORK BY MACHINE (CONT'D)

Overhead cost and profit	15%
Working period	8hours/day
Duration of cleaning and maintenance machines	1hour/day
Cost of diesel	RM1.50/litre
Cost of lubricant oil	RM5.00/litre
Labour cost per hour	RM4.00/hour





CHAPTER 3 Brickwork



INTRODUCTION

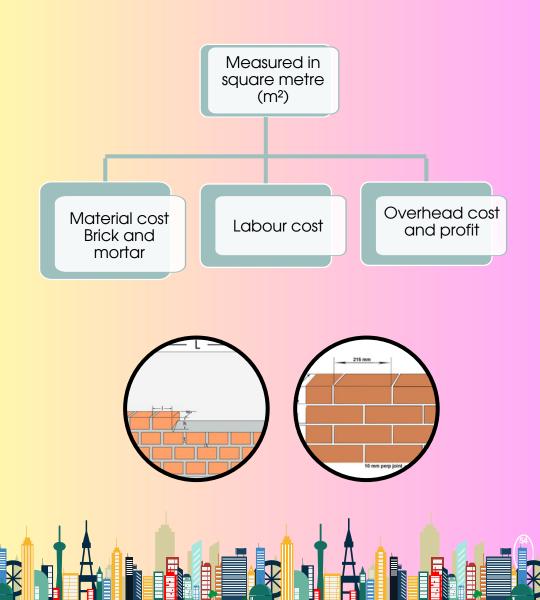
Brick wall construction is one of the most important parts of construction and often contributes to a large part of the construction cost of a building

This work is done entirely on the construction site requiring lot of types of materials and involving many workers

Mortar is needed to bind the bricks and the damp proof course if necessary

Source: Ahamad Abdullah (2006) page 172

BUILT-UP COST FOR BRICKWORK



TIPS OF CALCULATION

How to calculate number of brick

Step 1: measure area of wall

Step 2: measure area of 1 brick

Step 3: measure area of wall/area of 1 brick

Step 4: add 5% wastage

BRICKWORK CALCULATION

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Calculate built-up rate cost of 230mm thickness brickwork wall. The price of 1 unit brick is RM1.50 including operating and transporting cost.

No.	Description	Calculation	Total
1.	Area of wall	2,000mm x 3,000mm	6,000,000mm²
2.	Area of 1 brick	75 (65 + 10)mm x 225 (215 + 10)mm	16,875mm²
3.	No. of brick	<u>6,000,000</u> 16,875	355.56
4.	Wastage	5/100 x 355.56	17.78
5.	Total	355.56 + 17.78	373.34 = 373 nos

BRICKWORK CALCULATION

1.	Number of bricks required	150 nos (RM1.50/brick)
2.	Mortar required for 1 m ² brickwork	0.05m³
3.	Cost of mortar 1:3 per m ²	RM150.00
4.	Labour constant for general worker	1.5hour/m²
5.	Labour constant for bricklayer	3.0hour/m ²
6.	Labour cost of general worker per hour	RM5.00
7.	Labour cost of bricklayer per hour	RM6.00
8.	Overhead cost and profit	10%
9.	1m ³ cement	28.7 bags
10.	Price of cement bag	RM25.00
11.	Price of 1m ³ sand	RM35.00
12.	Wastage	50%



SOLUTION

1.	Material cost (mortar 1:3)		
	1m³ cement	1 x 28.7 bags x RM25.00	RM717.50
	3m³ sand	3 x RM35.00	RM105.00
	4m³ material	RM717.50 + RM105.00	RM822.50
	50% increment due to shrinkage and wastage	50/100 x RM822.50	RM411.25
	Total cost of material for 4m³ mortar	RM822.50 + RM411.25	RM1,233.75
	1m³ mortar	RM1,233.75/4	RM308.44
	Mortar cost for 1m ²		
	1m ² = 0.05m ³	RM308.44 x 0.05m³	RM15.42



SOLUTION (CONT'D)

2.	Material cost (brick)		
		RM1.50 x 150	RM225.00
	Total material cost (mortar + brick)	RM15.42 + RM225.00	RM240.42
3.	Labour cost		
	Bricklayer	3.0hour x RM6.00	RM18.00
	General worker	1.5hour x RM5.00	RM7.50
	Total labour cost	RM18.00 + RM7.50	RM25.50
	Total cost (material + labour)	RM240.42 + RM25.50	RM265.92
4.	Overhead cost and profit	10/100 x RM265.92	RM26.59
5.	Cost of 1m ² brick	RM265.92 + RM26.59	RM292.51

TUTORIAL 5 Brickwork

Calculate 1m³ excavation work starting from ground level exceeding 1.50 m deep and not exceeding 3.00m deep.

Rental rate	RM80.00/hour	
Machine operator	1 person	
Labour	2 persons	
Machine operator cost	RM6.00/hour	
Labour cost	RM3.00/hour	
Diesel consumed	5.00liter/hour	
Lubricant oil consumed	2.50liter/hour	
Cost of diesel	RM3.50/litre	
Cost of lubricant oil	RM30.00/litre	
Production capability	19.22m³/hour	
Overhead cost and profit	15%	
Product capability is capability of mixer to mix the concrete		

within 1 hour

TUTORIAL 5 ANSWER Scan me -----ויניוייניינ

CHAPTER 4 REINFORCEMENT WORK



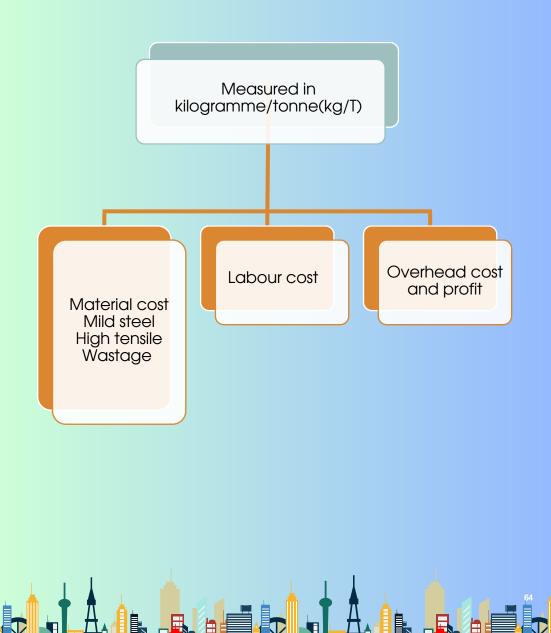
INTRODUCTION

Reinforcement bar consists of medium steel reinforcement and high tensile steel An addition of 5% on the cost of bar reinforcement is necessary to take into account the wastage

The labour constant for this job is 1.50 hours for 1 tonne of reinforcement bars

Source: Ahamad Abdullah (2006) page 161&162

BUILT-UP COST FOR REINFORCEMENT WORK



REINFORCEMENT WORK



Calculate built-up rate cost of reinforcement work including cutting, bending and placing.



Calculate the price of 1kg reinforcement work.



REINFORCEMENT WORK CALCULATION

Calculate built-up rate cost of 1kg reinforcement work including cutting, bending and placing.

1.	Cost of 1 tonne bar reinforcement with 10mm dia.	RM5,570.00
2.	Labour cost of skilled worker per day	RM75.00
3.	Labour cost of general worker per day	RM60.00
4.	Labour constant for cutting and bending of 50kg	3.5hour
5.	Labour constant for removing and placing of 50kg	3.5hour
6.	Overhead cost and profit	10%
7.	Wastage	5%



SOLUTION

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1.	Material cost		
	1tonne (1000kg) reinforcement bar		RM5,570.00
	50kg	<u>5,570 x 50</u> 1000	RM278.50
	5% increment due to wastage	5/100 x RM278.50	RM13.93
	Total material cost (50kg)	RM278.50 + RM13.93	RM292.43
2.	Labour cost		
	Skilled worker per hour	RM75.00/8	RM9.38
	General worker per hour	RM65.00/8	RM8.13

æ

SOLUTION (CONT'D)

	Skilled worker	4.00 x RM9.38	RM37.52
	General worker	4.00 x RM8.13	RM32.25
	Total labour cost (50kg)		
	RMS	RM37.52 + RM32.25	
	Total cost (material + labour)		
	RM292.43 + RM69.77		RM362.20
	Total cost of 1 kg	<u>RM362.20</u> 50	RM7.24
3.	Overhead cost and profit	<u>10 x RM7.24</u> 100	RM0.72
4.	Total cost of 1kg reinforcement work		
	RM7.24 + RM0.72		RM7.96



TUTORIAL 6 Reinforcement work

Calculate built-up rate cost of 1kg reinforcement work including cutting, bending and placing.

1.	Cost of 1 tonne bar reinforcement with 10mm dia.	RM3,570.00
2.	Labour cost of skilled worker per day	RM80.00
3.	Labour cost of general worker per day	RM60.00
4.	Labour constant for cutting and bending of 50kg	3.5hour
5.	Labour constant for removing and placing of 50kg	3.5hour
6.	Overhead cost and profit	15%
7.	Wastage	5%

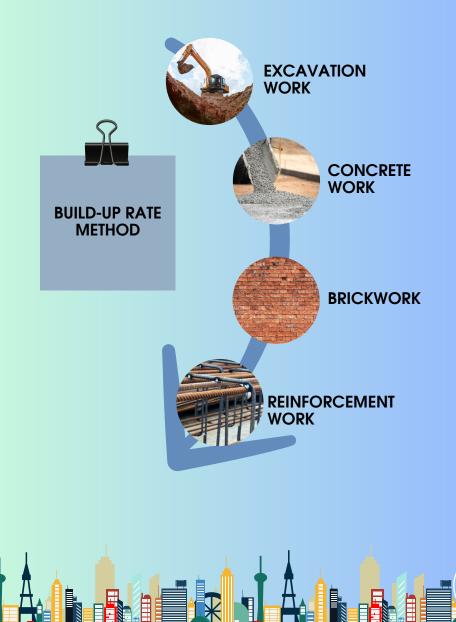








SUMMARY



"IF YOU DO NOT LIKE TO READ, You have not found the right book"

<J.K. ROWLING>



ASSESSMENT

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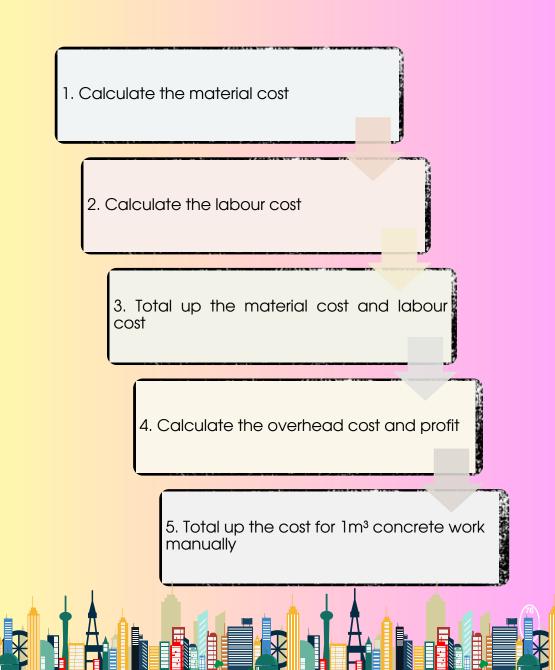
EXERCISE 1 Concrete Work by Machine

Based on the data below, calculate the build-up rate of 1m ³ concrete work using machinery mixer.		
Concrete ratio	1:3:6 – 20mm aggregate	
1m ³ cement	28.7 bags	
1 bag of cement	RM20.50	
1m³ sand	RM25.50	
1m ³ coarse aggregate	RM35.50	
Increase in volume due to shrinkage, wastage and compaction	50%	
Original price of machine	RM25,000.00	
Investment return of capital rate	10% per annual for 5 years	
Repairing cost for 5 years	10%	
Transportation cost for 5 years	8%	
Machine working	265 days	
Rate machine capability	4m³ /hour	
Labour cost	RM60.00/day	
Operator	1 person	
Labour	3 persons	
Labour constant: mixing, transport, casting and compacting per day	8hours/m3	
Diesel	RM3.35 litre@20 litre/day	
Lubricant	RM6.00/litre@4 litre/day	
Overhead cost and profit	15%	

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TIPS OF CALCULATION

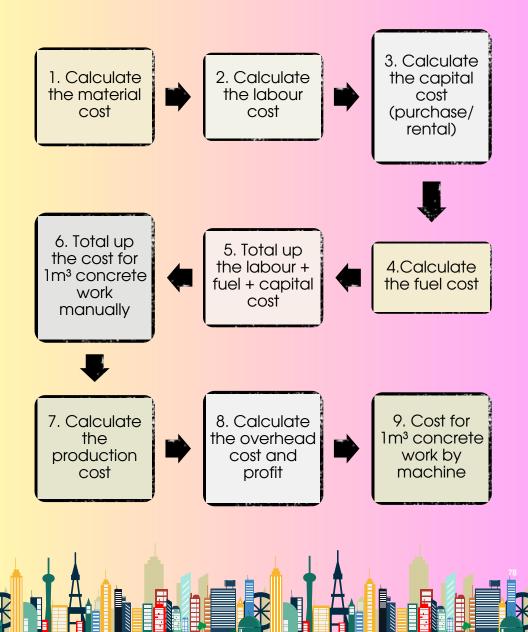


EXERCISE 2 Concrete Work by Manual

Based on the data below, calculate the build-up cost 1m³ concrete of pad footing work manually.

Concrete ratio	1:2:4 – 20mm aggregate
1m³ cement	28.7 bags
1 bag of cement	RM19.00
1m ³ sand	RM25.00
1m ³ coarse aggregate	RM35.00
Labour cost	RM60.00/day
Labour	2 persons
Increase in volume due to shrinkage, wastage and compaction	50%
Labour constant: mixing, transport, casting and compacting per day	8hours/m3

TIPS OF CALCULATION



EXERCISE 3 EXCAVATION WORK

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Based on the data below, calculate the build-up cost for manual excavation of ditch work not exceeding 1.50m depth and dumping to average distance 100m away from the site.

Excavating ditch not exceeding 1.50m deep	1.74hour/m³
Dumping of soil 100m away	1.20 hour/m³
Increase volume of soil after excavation	25%
Labour cost	RM60.00
Working hour	8hours/day
Overhead cost and profit	10%

EXERCISE 4 Excavation work

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Based on the data below, calculate the build-up rate of 1m³ excavation starting from the ground level more than 1.50m but not exceeding 3.00m depth.

Rental rate	RM8,500.00
Machine operator	1 person
Labour	1 person
Machine operator cost	RM10.00/hour
Labour cost	RM8.00/hour
Diesel	4.50 litre/hour
Lubricant	0.50 litre/hour
Cost of diesel	RM3.35/litre
Cost of lubricant	RM30.00/litre
Production capability	18.50m³/hour
Overhead cost and profit	15%

EXERCISE 5 Brickwork

Calculate the cost of brickwork, given the price of 1 unit of brick is RM1.10 including operating and transporting costs.

Area of wall	3500mm x 3200mm
Cost of mortar 1:3 for 1m ³	RM80.00
Labour constant for general worker	1.5 hour/m ²
Labour constant for bricklayer	2.5 hour/m²
Labour cost of general worker per hour	RM4.00
Labour cost of bricklayer per hour	RM6.00
Overhead cost and profit	10%
Wastage	5%



EXERCISE 6 REINFORCEMENT WORK

Calculate the price rate of 1kg reinforcement works by using the data given.		
Reinforcement (R12)/tonne	RM4,350.00	
Skilled labour/day	RM80.00	
General labour/day	RM60.00	
Cutting and bending 50kg bar	2.30 hour	
Lifting and fixing 50kg bar	2.15 hour	
Wastage	5%	
Working hours per day	8 hours	
Overhead cost and profit	15%	



ADDITIONAL INFORMATION



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MIND TEST



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"KNOWING IS NOT ENOUGH; WE MUST APPLY. WILLING IS NOT ENOUGH; WE MUST DO."

JOHANN WOLFGANG VON GOETHE

